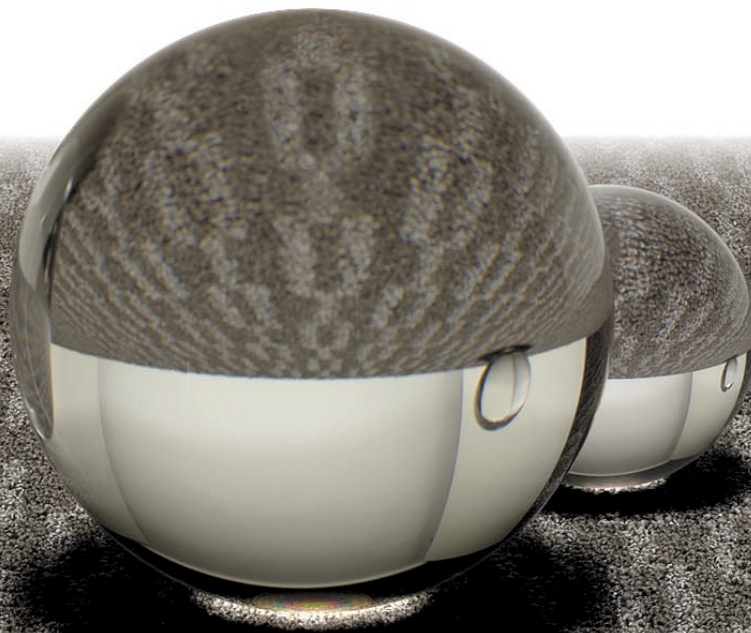


VISIÖ

SOPHISTICATED

SUSTAINABLE

SMART



V I S I O

Sustainability is becoming the new standard for good design. We are no longer

confined to the compromises imposed by the sourcing, manufacturing, maintenance and disposal practices of the

past. Through the leadership of visionary companies, we can now choose

environmentally responsible products that have a minimal environmental footprint.

Envision Design is one of those leaders. Their award winning designs for our

nation's top environmental organizations have set the bar for sustainable

interiors. Today, Lees expands its commitment to sustainability with Visio, the

result of a close collaboration with Envision Design Founder Ken Wilson

and Designer Colleen Waguespack. Incorporating best practices in

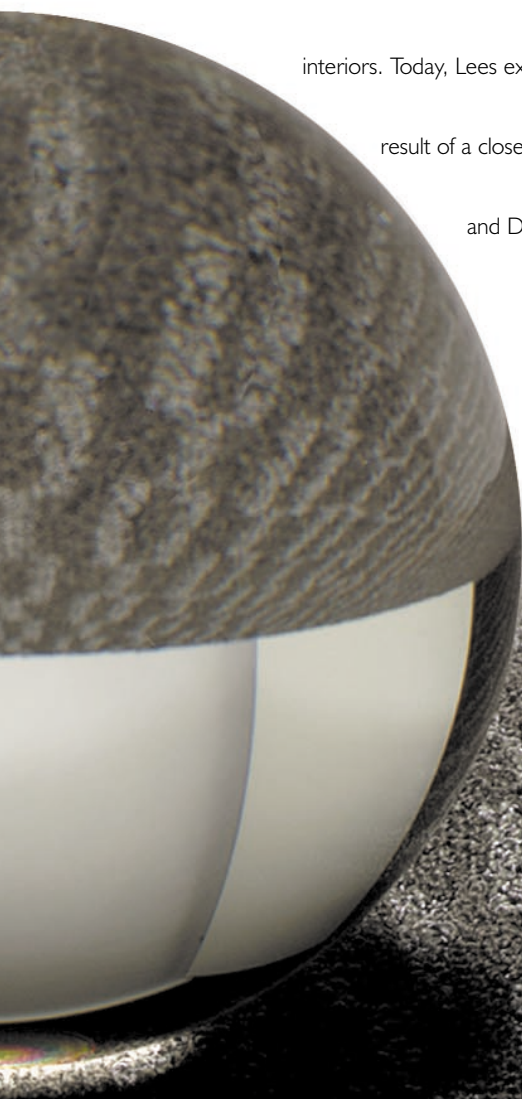
every stage of its lifecycle, Visio opens new doors to a cleaner world, safer workplaces

and a more sustainable tomorrow.



**COLLEEN
WAGUESPACK, IIDA**
Designer, Envision Design

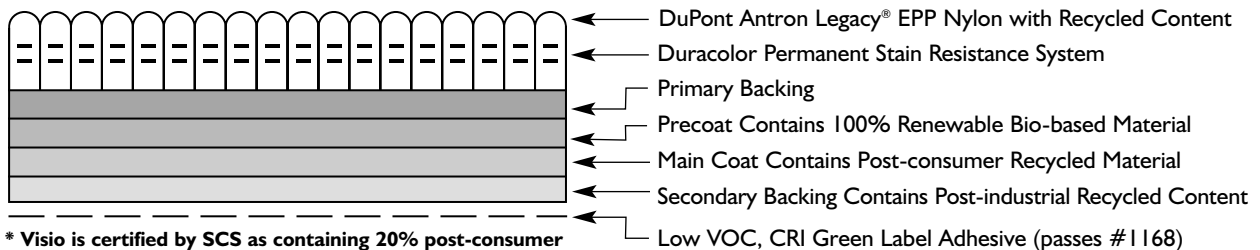
KEN WILSON
AIA, IIDA, LEED™ AP
Principal, Envision Design



REAL QUESTIONS, REAL ANSWERS

How do I know you're telling the truth?	Objective third parties substantiate all environmental sustainability claims made by Lees (See "Certification and Accountability" chart on next page).
Where is it made?	Visio is manufactured at Lees' highly efficient facility in Glasgow, Virginia, which meets all Clean Air Act Class I standards.
What is it made of?	DuPont Antron® EPP fiber, recycled and recyclable materials, EVA thermoplastic polymer, naturally occurring and rapidly renewable resources are used to create this product.
How is it made?	Visio is manufactured using processes that have substantially reduced BTU consumption, water consumption, emissions and solid waste while significantly increasing carpet production.
How is it installed?	Visio carpet requires no toxic seam welds or seam sealers. All recommended adhesives meet CRI Green Label Certification standards for low VOC emissions and meet the South Coast Air Quality Management District Rule #1168.
How is it maintained?	Visio incorporates Lees patented Duracolor® stain resistance system. Duracolor carpets require less frequent cleaning than other carpets and can be cleaned with water only, eliminating the need for VOC-emitting chemicals.
How long will it last?	All Lees carpets enjoy a long-standing reputation for superior durability. Lees carpets carry an exclusive, non-prorated lifetime warranty against edge ravel, zippering, delamination, staining, failure of static protection and excessive wear. Unibond® and Duracolor technologies improve a facilities environmental footprint.

RECYCLED AND RENEWABLE CONTENT									
	Weight	Recycled Content				Bio-based Biorenewable Content		Total	
		Post-Industrial		Post-Consumer		Percent	Weight	Percent	Weight
		Percent	Weight	Percent	Weight	Percent	Weight	Percent	Weight
Face Fiber	30 oz	45%	13.5	N/A	N/A	N/A	N/A	16.8%	13.5
Primary Backing	3.5 oz	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Precoat	10 oz	N/A	N/A	N/A	N/A	100%	10	12.4%	10.0
Main Coat	33 oz	N/A	N/A	48%	16.1	N/A	N/A	20%	16.1
Secondary Backing	4 oz	50%	2.0	N/A	N/A	N/A	N/A	2.5%	2.0
Total	80.5 oz	19.3%	15.5	20%	16.1	12.4%	10	51.7%	41.6



* Visio is certified by SCS as containing 20% post-consumer recycled content by total product weight.

MATERIALS

FIBER

- DuPont Antron® EPP Nylon
- Contains high recycled content
- Patented Duracolor technology provides permanent stain protection

BACKING

- EVA Thermoplastic Polymers — Environmentally friendly polymers that provide Unibond its strength
- Resin, a rapidly renewable bio-based resource that is a by-product of the forestry industry
- Post-consumer material derived from DuPont's carpet reclamation facility
- Visio incorporates a secondary backing that contains post-industrial recycled materials

MANUFACTURING

IMPROVEMENTS SINCE 1995

While increasing production by 31% Lees has achieved substantial environmental metric improvements:

- Water consumption: 71% reduction
- BTU's per pound of carpet produced: 42% reduction
- Emissions: 24% reduction
- Solid Waste: 41% reduction
- Lees manufacturing facility meets the most rigorous regulations currently on the books: Clean Air Act Class I Standards

INSTALLATION/UNIBOND RE

- No toxic seam welds or sealers are required
- All adhesives are substantially below industry VOC emission levels

MAINTENANCE/DURACOLOR

- Duracolor carpets are cleaned with water only, eliminating high VOC chemicals
- Carpets incorporating the Duracolor technology require less energy to maintain than typical carpets

LIFETIME PERFORMANCE

- Unibond RE and Duracolor technologies have been proven to increase a carpets useful life

HOW CAN VISIO CONTRIBUTE TO LEED POINTS?



MATERIALS CREDIT 4: RECYCLED CONTENT

- Visio contains 20% post-consumer and 19% post-industrial recycled content
- Visio can contribute up to 2 points

MATERIALS CREDIT 5: LOCAL/REGIONAL MATERIALS

- Installations within a 500-mile radius of Glasgow, Virginia can contribute to this credit. Major metropolitan areas include:
New York, NY Philadelphia, PA
Pittsburgh, PA Baltimore/Washington, D.C.
Charlotte, NC Atlanta, GA
Cincinnati, OH Cleveland, OH

MATERIALS CREDIT 6: RAPIDLY RENEWABLE MATERIALS

- Visio contains a rapidly renewable bio-based resin
- Visio counts towards this point

INDOOR ENVIRONMENTAL QUALITY CREDIT 4: LOW EMITTING MATERIALS

- Visio is CRI Green Label certified
- Adhesives used to install Visio pass the VOC limits of South Coast Air Quality Management District Rule #1168
- Visio qualifies for 2 points

CERTIFICATION AND ACCOUNTABILITY

Unibond RE™ Certified by Scientific Certification Systems as containing a minimum of 20% post-consumer recycled materials by total product weight



All carpets and adhesives are CRI Green Label Certified for low VOC emission

U.S. Green Building Council - Member

Businesses For The Bay, Large Business Pollution Prevention Award - Honorable Mention



Environment Virginia Symposium - Corporate Sponsor

National Recycling Coalition - Member

DuPont Partnership for Carpet Reclamation - Member

Manufacturing facility monitored by Virginia Department of Environmental Quality, U.S. Environmental Protection Agency and federal land managers from the National Forest Service



This brochure is printed on recycled paper made from 100% recycled fiber including 100% post-consumer fiber, and meets the Environmental Defense definition of TCF (Totally Chlorine Free).

Lees®

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